

Date: Thursday, 19/06/2008 2:33:41 PM
 User: Julie Lecocq

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: BELT ASSEMBLY
Job Number	: 39966		
Estimate Number	: 11298		
P.O. Number	:	Part Number	: D3445041
This Issue	: 19/06/2008 S.O. No. :	Drawing Number	: D3445 REV A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type : PURCHASED PARTS	Drawing Revision	: A
Previous Run	:	Material	:
Written By	:	Due Date	: 05/07/2008
Checked & Approved By	: <u>JUL 08.6.19</u>	Qty:	10 Um: Each
Comment	: Est. A 05.09.13 New issue KJ/JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	PG	PURCHASING
-----	----	------------



Comment: PURCHASING

Issue P/O: 6611

C 208/06/20 (10)

Belt Assembly as per Dwg D3445

Material: MIL-W-4088 Type XVII, 1" Black Webbing

Possible Supplier: Tulmar Safety Systems

Material release note is required

2.0	D3445041P	Belt Assembly
-----	-----------	---------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)
 Belt Assembly

3.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

Recieve & Inspect for Transit Damage

Ensure Material Release Note is attached

R 8/11 (10)

4.0	QC6	DIMENSIONAL CHECK
-----	-----	-------------------



Comment: DIMENSIONAL CHECK

808/9/16 (10)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 94

8/11/14

10/10

SD

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 19/06/2008 2:33:41 PM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BELT ASSEMBLY

Job Number: 39966

Part Number: D3445041

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/07/18

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



U 08-07-18

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

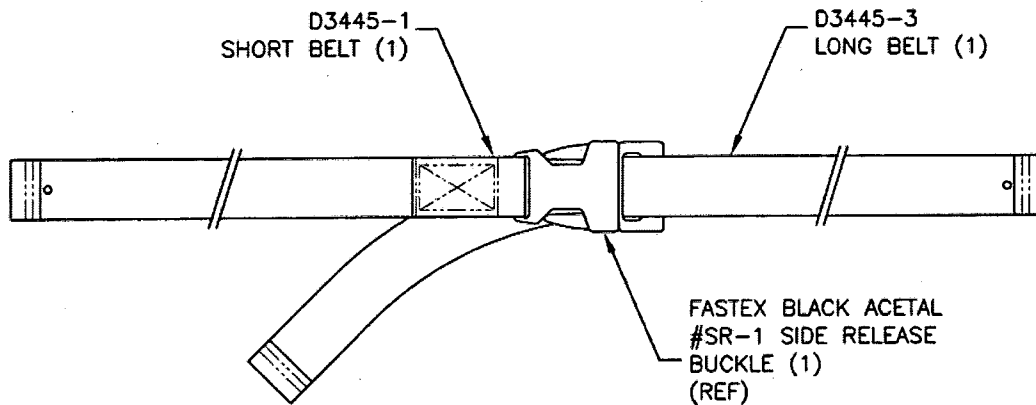
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART

DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3445	REV. A SHEET 1 OF 3
DATE 05.06.23		TITLE BELT ASSEMBLY	SCALE N/A
A	05.06.23	NEW ISSUE	

RELEASED
[Signature]
05/06/30



D3445-041 BELT ASSEMBLY
REPLACES PREMIER AVIATION P/N
B67-43001-43

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WORK ORDER
NO. *39966*

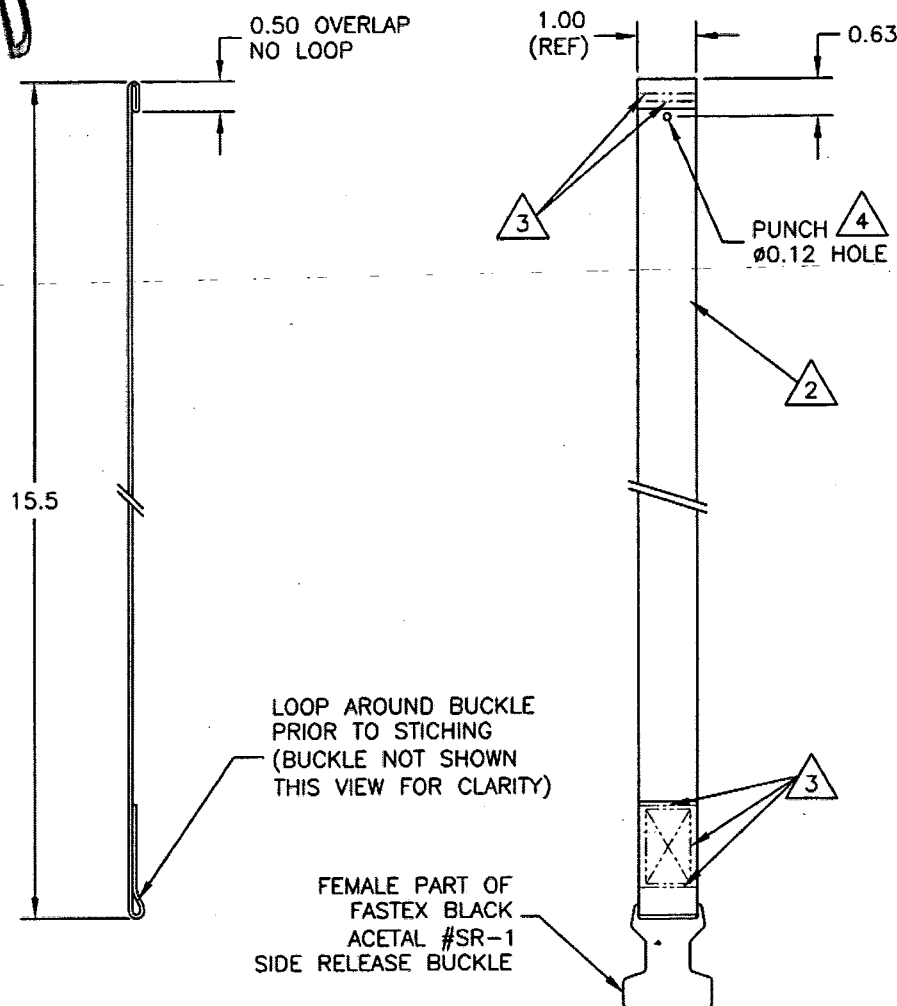
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CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3445	REV.. A SHEET 2 OF 3
DATE 05.06.23		TITLE SHORT BELT	SCALE N/A

RELEASED
[Signature]
05/06/30

**D3445-1 SHORT BELT****REPLACES PREMIER AVIATION P/N B67-43001-49****NOTES:**

- 1) POSSIBLE SUPPLIER: TULMAR SAFETY SYSTEMS INC.
- 2) MATERIAL: MIL-W-4088 TYPE XVII, 1" BLACK WEBBING
- 3) STITCH APPROX. AS SHOWN, PER ASTM-D6193
- 4) FUSE/HEAT-SEAL ENDS AFTER CUTTING AS WELL AS CIRCUMFERENCE OF PUNCHED HOLE
- 6) ALL DIMENSIONS ARE IN INCHES
- 6) TOLERANCES AS PER TULMAR'S:
 - +/- 0.08" FOR 0.00-1.99"
 - +/- 0.20" FOR 2.00-10.24"
 - +/- 0.40" FOR 10.25-20.05"
 - +/- 0.60" FOR 20.06-39.38"
 - +/- 2.5% FOR LARGER THAN 39.38"

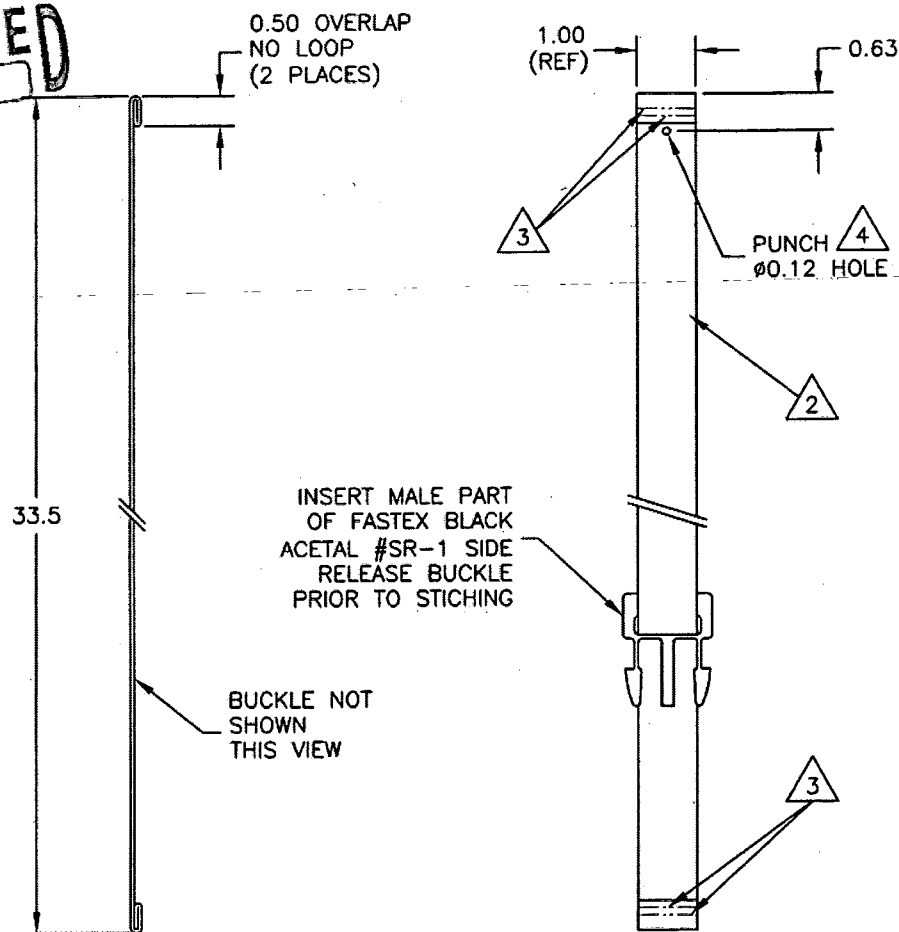
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DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3445	REV. A SHEET 3 OF 3
DATE 05.06.23		TITLE LONG BELT	SCALE N/A

RELEASED
05/06/30**D3445-3 LONG BELT****REPLACES PREMIER AVIATION P/N B67-43001-353****NOTES:**

- 1) POSSIBLE SUPPLIER: TULMAR SAFETY SYSTEMS INC.
- 2) MATERIAL: MIL-W-4088 TYPE XVII, 1" BLACK WEBBING
- 3) STITCH APPROX. AS SHOWN, PER ASTM-D6193
- 4) FUSE/HEAT-SEAL ENDS AFTER CUTTING AS WELL AS CIRCUMFERENCE OF PUNCHED HOLE
- 6) ALL DIMENSIONS ARE IN INCHES
- 6) TOLERANCES AS PER TULMAR'S:
 - +/- 0.08" FOR 0.00-1.99"
 - +/- 0.20" FOR 2.00-10.24"
 - +/- 0.40" FOR 10.25-20.05"
 - +/- 0.60" FOR 20.06-39.38"
 - +/- 2.5% FOR LARGER THAN 39.38"

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PACKING SLIP

TULMAR

COPY

Packing Slip No.

29465

Ship Date

4-Jul-08

Tulmar Safety Systems Inc.
1123 Cameron Street
Hawkesbury, ON K6A 2B8 CA
Tel: 613-632-1282
Fax: 613-632-2030
MID : CATULSAF1123HAW
email: info@tulmar.com

Bill No:

Dart Aerospace

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7. Canada

Ship To:

Dart Aerospace

1270 Aberdeen Street
Buyer=C Lavoie 613-632-9577
Hawkesbury, ON K6A 1K7. Canada
613-632-9577

Order No. 21587	Order Date 20-Jun-08	Customer No. CDART100	Sales Rep. Barney Bangs
Customer PO Number PO00006611	Ship Via Pick-Up	PPD/COL	Release Note No. R92-29465
Item No.	Qty	UOM	Qty Shipped/Returned
Description			Qty Backordered

8419
Strap, Loop Belt Velcro, Black/1" velcro and Web
Drawing No: D3444
DWG Rev: B

Comments:

Lot No: BATCH0000000005 **Qty:** 5

8419
Strap, Loop Belt Velcro, Black/1" velcro and Web
Drawing No: D3444
DWG Rev: B

Comments:

Lot No: BATCH0000000004 **Qty:** 5

8420
Belt Ass'y, Black/1" web, Side release buckle,
Drawing No: D3445-041
DWG Rev: A

Comments:

Lot No: BATCH0000000003 **Qty:** 5

8420
Belt Ass'y, Black/1" web, Side release buckle,
Drawing No: D3445-041
DWG Rev: A

Comments:

S
06/2/16

Kim Anderson

TULMAR

Tulmar Safety Systems Inc.
1123 Cameron Street
Hawkesbury, ON K6A 2B8 CA
Tel: 613-632-1282
Fax: 613-632-2030
MID : CATULSAF1123HAW
email: info@tulmar.com

Bill No:

Dart Aerospace
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7. Canada

COPY

Packing Slip No.

29465

Ship Date

4-Jul-08

Ship To:

Dart Aerospace
1270 Aberdeen Street
Buyer=C Lavoie 613-632-9577
Hawkesbury, ON K6A 1K7. Canada
613-632-9577

<u>Order No.</u> 21587	<u>Order Date</u> 20-Jun-08	<u>Customer No.</u> CDART100.	<u>Sales Rep.</u> Barney Bangs	<u>Release Note No.</u> R92- 29465
<u>Customer PO Number</u> PO00006611	<u>Ship Via</u> Pick-Up	<u>PPD/COL</u>		
<u>Item No.</u> <u>Description</u>	<u>Qty</u>	<u>UOM</u>	<u>Qty Shipped/Returned</u>	<u>Qty Backordered</u>

Lot No: BATCH0000000004 Qty: 5

RELEASE NOTE

TULMAR

Tulmar Safety Systems Inc.
1123 Cameron Street
Hawkesbury, ON K6A 2B8 CA
Tel: 613-632-1282
Fax: 613-632-2030
MID : CATULSAF1123HAW
www.tulmar.com
email: info@tulmar.com

COPY

Release Note No.
R92-29465
Ship Date
4-Jul-08

Bill No:

Dart Aerospace
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7. Canada

Ship To:

Dart Aerospace
1270 Aberdeen Street
Buyer=C Lavoie 613-632-9577
Hawkesbury, ON K6A 1K7. Canada
613-632-9577

Order No. 21587	Order Date 20-Jun-08	Customer No. CDART100	Sales Rep. Barney Bangs
Customer PO Number PO00006611	Ship Via Pick-Up	Packing Slip No. 29465	

Item No.	Qty	UOM	Qty Shipped/Returned	Qty Backordered
8419	5	EA	5	

Strap, Loop Belt Velcro, Black/1" velcro and Web

Drawing No: D3444

DWG Rev: B

Comments:

Lot No: BATCH0000000005 Qty: 5

8420	5	EA	5	
------	---	----	---	--

Belt Ass'y, Black/1" web, Side release buckle,

Drawing No: D3445-041

DWG Rev: A

Comments:

Lot No: BATCH0000000004 Qty: 5

8419	5	EA	5	
------	---	----	---	--

Strap, Loop Belt Velcro, Black/1" velcro and Web

Drawing No: D3444

DWG Rev: B

Comments:

Lot No: BATCH0000000004 Qty: 5

8420	5	EA	5	
------	---	----	---	--

Belt Ass'y, Black/1" web, Side release buckle,

Drawing No: D3445-041

DWG Rev: A

Comments:

Lot No: BATCH0000000003 Qty: 5

8/27/16

RELEASE NOTE

TULMAR

Tulmar Safety Systems Inc.
1123 Cameron Street
Hawkesbury, ON K6A 2B8 CA
Tel: 613-632-1282
Fax: 613-632-2030
MID : CATULSAF1123HAW
www.tulmar.com
email: info@tulmar.com

Bill No:

Dart Aerospace

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7. Canada

Ship To:

Dart Aerospace

1270 Aberdeen Street
Buyer=C Lavoie 613-632-9577
Hawkesbury, ON K6A 1K7. Canada
613-632-9577

Release Note No.

R92-29465

Ship Date

4-Jul-08

COPY

If any questions or concerns, please contact QA Manager @ 613-632-1282 ext. 245.

This release note is a Certificate of Conformance and I hereby certify that the items listed hereon have been inspected, tested and conform to all specifications and requirements detailed in the contract or purchase order. Objective evidence to support this release note is on file, and can be made available upon request.

Liberte

Authorized Inspector

07/04/2008

Date

Qualified Lab
List No. 1935
(610)-845-2211

BALLY RIBBON MILLS

09/11/07

23 N. 7th Street
Bally, PA 19503

Customer	TULMAR SAFETY SYSTEMS	Shipment	
Purchase Order No.	13179-00	Shipped Via	UPS STANDRD COL
Specifications	MIL-W-4088K CLASS 1 TYPE XVII COLOR CHIP #37030 P/N TSS2262B	Memo No.	310039 FMVSS302
Contract No.	UV, MOULD, FUNGUS RESISTANT LOT#988466 DOM:07/07	Quantity	594 YD
BALLY RIBBON MILLS Pattern No.	8941-1" BLACK NYLON WEBBING		

S
09/07/16

CERTIFICATE OF CONFORMANCE

I CERTIFY THAT THIS PATTERN CONFORMS WITH THE PHYSICAL, CHEMICAL AND VISUAL QUALITY REQUIREMENTS OF THE MILITARY SPECIFICATIONS LISTED ABOVE AND THE FAR 25.853(A), APPENDIX F, PART 1, SUBSECTION (A)(1)(IV) FLAMMABILITY REQUIREMENTS PER FEDERAL STD. 191, METHOD 5906.



JEROME RICHARDS

QUALITY ASSURANCE MANAGER

TCC # 2002-B/07

TEXFAST GROUP LTD.

Toll Free: 1-800-785-9276

www.textfast.com

88 Tycos Drive, Toronto, ON M6B 1V9

Tel: 416-789-7800

Fax: 416-789-7809

Certificate of Compliance


TULMAR SAFETY SYSTEMS
1123 CAMERON
HAWKESBURY, ON
K6A 2B8

Purchase Order #: 14148-00

Invoice Number: 079732

<u>Part #</u>	<u>Description</u>
PLA-2610	101-0100-6023 SR 1" Blk/Actl

TEXFAST GROUP LTD. certifies that shipment/invoice # 079732 dated Tuesday, June 10, 2008 conforms to the quality requirements listed in P.O. # 14148-00 and have been procured, manufactured, processed, tested, and/or inspected to applicable specifications and/or drawings in accordance with our Quality Assurance Plan.



Madeleine Petizian
Authorized Representative

Wednesday, June 11, 2008

Date

TSS # 4142/45 (8)



cansew inc.

formerly / anciennement
Canadian Sewing Supply Ltd. / Ltée - established / établie 1924

Manufacturers of sewing threads. / Wholesalers of elastics, Velcro, tapes, trimmings.
Fabricants de fils à coudre. / Grossistes d'élastiques, Velcro, galons, garnitures.

5 October 2007

Tulmar Safety Systems
1123 Cameron Street
Hawksbury, Ontario
K6A 2B8

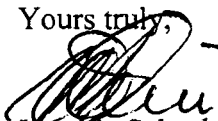
Att. Sandra Nadeau

CERTIFICATE OF COMPLIANCE

This is to certify that the items mentioned below, shipped to Tulmar Safety Systems by CANSEW INC. on 5 October 2007, have been produced in accordance with the requirements of Purchase Order no. 13293-00 of the same date:

- Bonded Nylon CB207, black, V-T-295, Type 2, Class A, Size 3, (3 ply) - 19.93 lb (20 cones), lot no. 677309
- Bonded Nylon CBB92, black, V-T-295, Type 2, Class A, Size F, (3 ply) - 19.94 lb (20 cones), lot no. 672863

Yours truly,


Hershie Schachter
CANSEW INC.

MONTREAL - Head Office/Siège social
111 Chabanel W. / O. H2N 1C9
Administration (514) 382-2807
Commandes/Orders (514) 382-2801
1-800-361-7722
FAX: (514) 385-5530

TORONTO
28 Apex Rd. M6A 2V2
(416) 782-1122
1-800-387-8584
FAX: (416) 782-8358

WINNIPEG
1674 Church Ave R2X 2W9
(204) 942-4264
1-800-665-0701
FAX: (204) 947-9280

CALGARY
3932 - 29th St. N.E. T1Y 6B6
(403) 291-4494
1-800-667-4197
FAX: (403) 291-5139

VANCOUVER
1615 Venables St. V5L 2H1
(604) 682-4341
1-800-590-0737
FAX: (604) 682-4196

info@cansew.ca

www.cansew.ca

TSC # 2530/15 (50)



3939 Boul. Thimens,
Ville St-Laurent (Québec)
Canada H4R 1X3
Tel: (514) 332-3350 Fax: (514) 332-2957

CERTIFICATE OF COMPLIANCE

Item Description: Fastener, Hook and Loop, Polyester Black, A-A-55126A,
TY2, Class 3, 1" wide (TSS2602, TSS2612) (580)

Products: QS-350 - POLYESTER LOOP 1" CSM040-LP*50Y*
QS-300 - POLYESTER HOOK 1" CSM040-HK*50Y*

Colour: 580 (Black)

Quantity:

Description	Quantity (yds)	Description	Quantity (yds)	Description	Quantity (yds)
5/8" Hook		1" Hook	200	2" Hook	
5/8" Loop		1" Loop	250	2" Loop	
3/4" Hook		1 1/2" Hook		4" Hook	
3/4" Loop		1 1/2" Loop		4" Loop	

Conforms to: A-A-55126A, dated June 23, 1999 Test reports available upon request.


Purchase Order Number: 13710-00

Contract Number: na

Packing Slip Number: 0395236-00 Ship Date: February 15, 2008

Lot Number: 45190, 20190

Customer Information: Tulmar Safety System


Raymonde Gingras
Q.A. Analyst

February 15, 2008
Date

(52)

LRS

2602/2612/30